

Date: Monday, 01/12/2008 8:44:02 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : STEP LUG

Job Number : 43872

PRELIMINARY ISSUE

Estimate Number : 13648

P.O. Number :

Part Number : D38551

This Issue : 01/12/2008 S.O. No. :

Drawing Number : D3855 PRELIM

Prsht Rev. : NC

Project Number : N/A

First Issue : // Type : SMALL / MED FAB

Drawing Revision : PRELIM

Previous Run :

Material :

Written By : W

Due Date : 01/12/2008 Qty: 2 Um: Each

Checked & Approved By : W

Comment : Est Rev:A New Issue 08.11.25 EC verified by: DD

Additional Product



Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0 M6061T6S188 3 D187 x 04 00 6061-T6 .188 Sheet

Comment: Qty.: 0.0368 sf(s)/Unit Total : 0.0735 sf(s)

6061-T6 .188 Sheet

batch: 106649 IB 8-12-1

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3855

Dwg Rev: PRE IB 8-12-1Prog Rev: Lim2-Deburr if necessary IB 8-12-1

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE

IB 8-12-1

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

08-12-04 (H)

ENGINEERING APPROVALASS 08.12.16

5.0 PACKAGING 1 PACKAGING RESOURCE #1



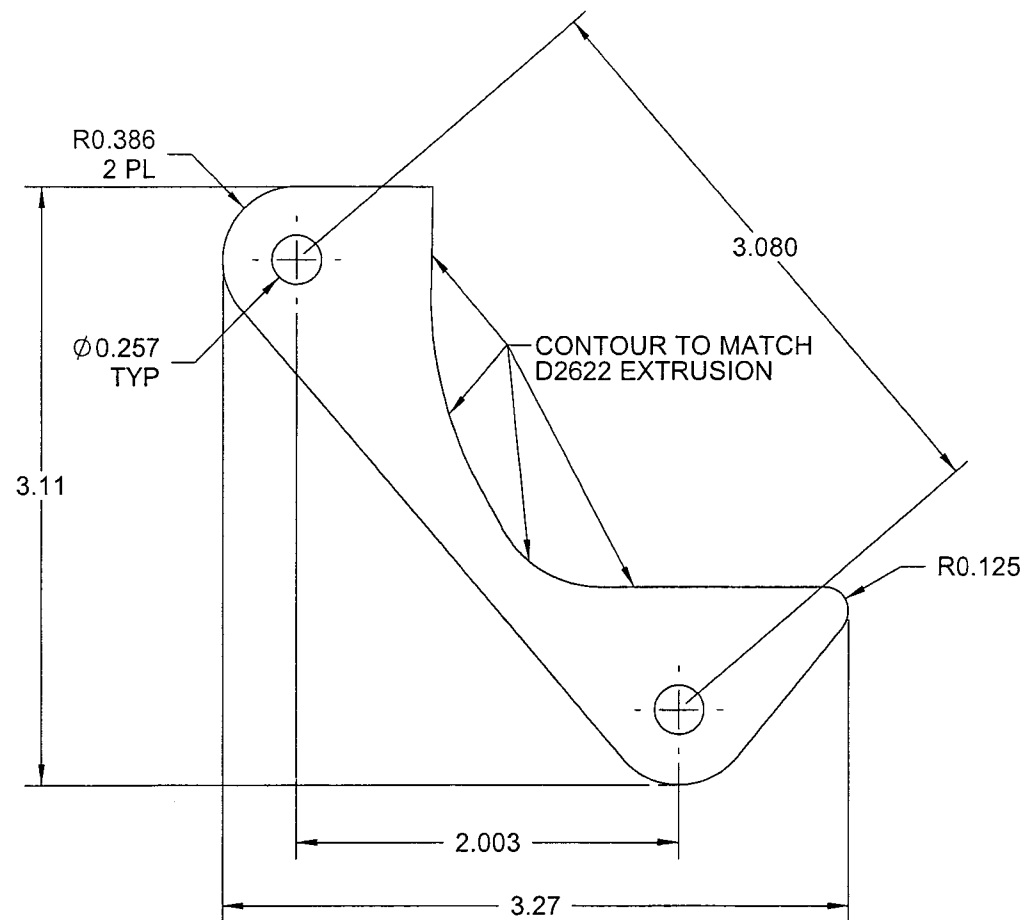
Comment: PACKAGING RESOURCE #1

Identify and Stock

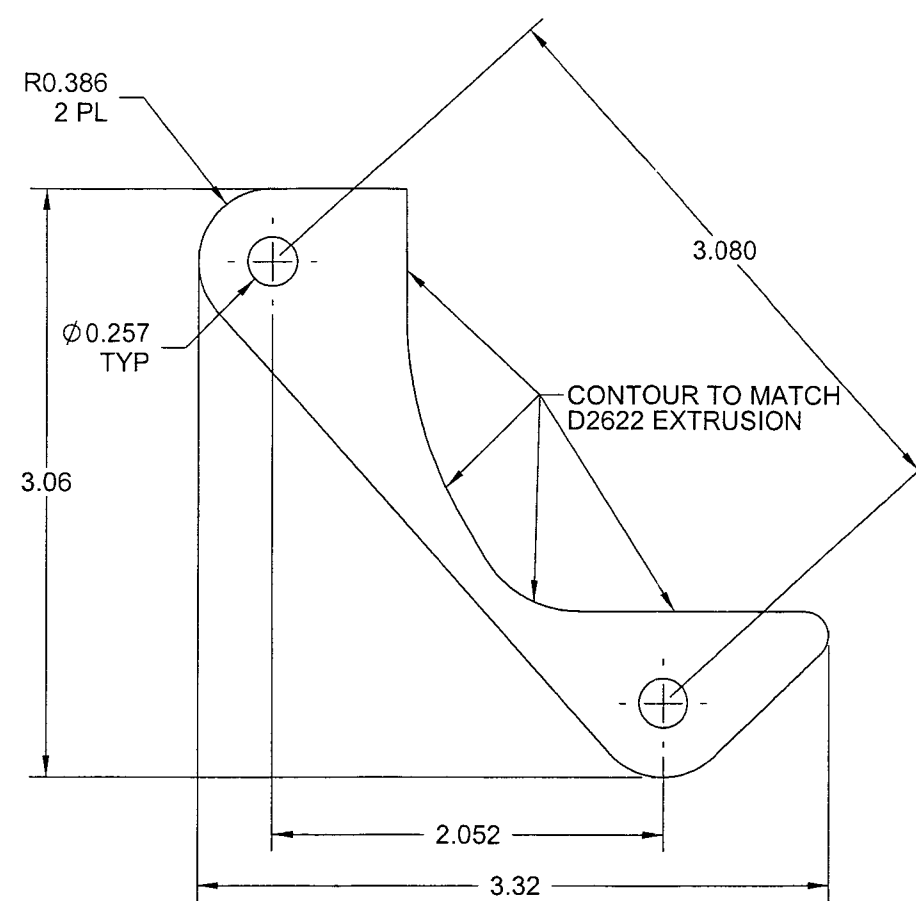
Location: WB 43786

08.12.08
H R+D. 00569

D2943-041



-1
ASS
08.12.02



-3
ASS
08.12.02

PRELIMINARY ISSUE
ASS 08.11.21

DESIGN	AJS	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3855	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.		STEP LUG (OH-58)	NTS
DATE	08.11.18	<small>COPYRIGHT © 2008 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	